

NASA/MARSHALL SPACE FLIGHT CENTER

JOINT COUNSELING SESSION

Boston Centerless

Presented By: Terry L. Tewell

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Background

COMPANY NAME:	Boston Centerless	ADDRESS:	11 Presidential Way Woburn, MA 01801
OWNER:	Steve Tamasi	CONTACT NAME:	Terry L. Tewell
EMAIL:	ttewell@bostoncenterless.com	YEARS IN BUSINESS:	Founded In 1958 62 Years
CAGE CODE:	56955	DUNS NUMBER:	1068063
WEB SITE:	www.bostoncenterless.com	NAICS CODES:	332710

Business Size & Classifications

TOTAL EMPLOYEES:	145
AVERAGE SALES:	35 Million

CLASSIFICATIONS (select from list below):	Yes/No
SMALL BUSINESS	Yes
SMALL DISADVANTAGED BUSINESS	No
NATIVE AMERICAN-OWNED	No
ALASKAN NATIVE CORPORATION	No
WOMEN OWNED	No
ECONOMICALLY DISADVANTAGED WOMEN OWNED	No
VETERAN-OWNED	No
SERVICE DISABLED VETERAN OWNED	No
HUBZONE CERTIFIED	No
8(A) CERTIFIED	No
8(A) EXPIRATION DATE (if applicable)	No

Quality Systems

➤ Quality Certifications

- ISO 9001
- AS9100 Certified
- ISO13485 ASNT Level III
- NADCAP Accredited

➤ Certifications Supplied Upon Request

Skills & Processes

Overview

Suppliers of Precision Metal and Engineered Plastics Bar Products

Centerless Grinding

Bar Straightening

Precision Cut Blanks

Ultra-Precise Gage Pins

Material Testing and Validation Services (Bar Products)

- UT Testing

- Eddy Current Testing

- XRF Analysis

- Laser Marketing

- Non Destructive Testing

- Lot & Batch Traceability

Value Added Services.

- VMI - Vendor Managed Inventory

- JIT - Just In Time

- Blanket & Kanban

Skills & Processes (Cont.)

AccuRod®

Ultra-precise bar products

- Diameters from .008" to 3"
- Tolerances to .000040"
- Roundness to .000020"
- Straightness to .003"/ft.
- Surface finish to 8 Ra (12' bars); 2 Ra (cut-length components)
- Lengths to 20'
- Materials include metals and plastics

Superior straightening allows for tighter

- Diameter tolerance
- Roundness
- Straightness



Customers

- Blue Origin
- Honeywell
- Sorenson Engineering
- Tecomet
- Teledyne
- Swiss-Micron
- Precision Aerospace
- Hanwha Aerospace USA

Principle Point(s) of Contact

NAME	TITLE	PHONE	EMAIL
Steve Tamasi	Owner	(800) 343-4111	stamasi@bostomecenterless.com
Joan Lombardo	National Sales Manager	(800) 343-4111	jlombardo@bostoncenterless.com
Terry L. Tewell	Southeast Regional	(781) 759-9267	ttewell@bostoncenterless.com