

The background of the slide is a deep space scene. It features a dark blue and black sky filled with numerous bright stars of varying colors, including white, yellow, and blue. A prominent, reddish-brown planet, likely Mars, is visible on the right side of the frame, showing its characteristic surface features and a thin atmosphere. The overall lighting is soft, highlighting the textures of the planet and the density of the star field.

**NASA/MARSHALL SPACE
FLIGHT CENTER**

JOINT COUNSELING SESSION

GRACE Aerospace, LLC
Pauline Sevigny

November 17, 2020

Background

COMPANY NAME:	GRACE Aerospace, LLC	ADDRESS:	13541 Lake Newman St. Jacksonville, FL 32221; 1 Corporate Drive, Suite 2 Holtsville, NY 11742
OWNER:	Robert Carlo Pauline Sevigny Glenn Andersen	CONTACT NAME:	Pauline Sevigny
EMAIL:	pauline@graceaero.com	YEARS IN BUSINESS:	20
CAGE CODE:	FL - 7SJT8 NY - 1UVW2	DUNS NUMBER:	FL - 080518977 NY - 032696721
WEB SITE:	WWW.GRACEAERO.COM	NAICS CODES:	336413, 336419, 332322, 332710, 332721, 334519, 332999, 334418, 335931, 335999, 541330, 541611

Business Size & Classifications

TOTAL EMPLOYEES:	28
AVERAGE SALES:	\$4,000,000

CLASSIFICATIONS (select from list below):	Yes/No
SMALL BUSINESS	Yes
SMALL DISADVANTAGED BUSINESS	No
NATIVE AMERICAN-OWNED	No
ALASKAN NATIVE CORPORATION	No
WOMEN OWNED	By 12/31/2020
ECONOMICALLY DISADVANTAGED WOMEN OWNED	No
VETERAN-OWNED	No
SERVICE DISABLED VETERAN OWNED	No
HUBZONE CERTIFIED	No
8(A) CERTIFIED	No
8(A) EXPIRATION DATE (if applicable)	No

Quality Systems

- ISO 9001:2015 / AS9100D Certified
- GRACE Aerospace maintains a Quality Manual that covers the activities and functions performed at GRACE and is used to meet the requirements of ISO 9001:2015 /AS9100:2016 REV. D

Quality Policy

GRACE is committed to producing products of the highest quality that meet or exceed customer requirements and are delivered on time. This is achieved through a continuous improvement process that includes the adoption of best practices, employee training, and the continuous upgrade of facilities and equipment. To paraphrase:

GRACE is committed to continually improving our processes that will ensure that our products:

- Meet or exceed customer requirements
- Are delivered on time

Quality Objectives

GRACE has established the following Quality Objectives in alignment with our Quality Policy.

- Limit quality escapes to the customer to less than 1% during the next year
- Reduce internal quality defects by 2% during the next year.
- Improve on-time delivery by 5% during the next year

- The effective implementation of the quality management system is verified by regular inspections, reviews and audits of GRACE products and processes to ensure compliance, evaluate risks, and promote continuous improvement.

Skills & Processes

Manufacturing

- Electrical Assembly
- Structural Fabrication
- CNC Machining
- Systems Integration
- Paint
- Wire Marking

Support

- Engineering
- Prototyping
- Kitting

GRACE Aerospace has 20 years' experience supporting various programs through systems integration, wiring, ground support, cockpit controls, structural assemblies, and electromechanical assembly.

Sheet metal fabrication capabilities are full service and include flat-pattern layouts, CNC profiling using Omax water jet and/or CNC mills, CNC and manual brake forming, slip-roll forming, shearing, riveting and hardware assembly.

Skills & Processes (Cont.)

Machining services include 3 and 4-Axis machining centers to produce high precision components up to 60.0" X 30.0" X 30.0" as well as custom tooling. Manual and CNC Bridgeport mills and lathe are available for low-volume milling and turning requirements. CMM laser scanning of completed parts assures precision and adherence to drawing specifications.

In-house finishing processes include surface preparation, chemical conversion coating, prime and paint per military and commercial aviation specifications. Thickness and adhesion testing are performed on every lot. Part marking is accomplished using ink-jet and permanent 2-part epoxy ink methods per MIL-STD-130. Our integrated supply chain can perform additional finishing services including heat treating, cad plating, anodizing, powder coating, passivation, etc.

Wiring capabilities include laser marking for wiring, sleeving markers, decal and ident fabrication, connector pinning, cable and harness fabrication, integration, and test. We are also fully capable of end-to-end cloth or metal wire braiding. Our Quality Department assures full continuity per prints and performs insulation resistance checks on all products.

Structural assembly, integration and test are available for box and panel jobs as well as complex aircraft wiring, environmental control systems, communications, and mission-critical applications.

Customers

- BAE Systems
- BLUE Aerospace
- Dayton T. Brown
- Flightstar/DHL
- GTMR
- Kellstrom Industries
- Lockheed Martin
 - Certified Hologram parts provider, Consistently positive scorecard ratings
- Mantech
- MHD Rockland
- Northrop Grumman Corporation
 - Platinum Supplier
- United States Air Force
- United States Army
- United States Defense Logistics Agency (DLA)
- United States Marines
- United States Navy
 - Airborne Multi-Int and Special Mission Fleet Support Team Diamond Award for Manufacturing

Principle Point(s) of Contact

NAME	TITLE	PHONE	EMAIL
Robert Carlo	Chief Executive Officer	904-854-9852 ext. 221	bob@gracearo.com
Pauline Sevigny	President	904-854-9852 ext. 239	pauline@graceaero.com
Glenn Andersen	VP, Operations	904-854-9852 ext. 237	glenn@graceaero.com
Samantha Gray	Business Development	631-699-0131 ext. 200	sam@graceaero.com