

The background of the slide is a deep space scene. On the right side, a large, reddish-brown planet, likely Mars, is partially visible, showing its textured surface. The rest of the background is a dark blue-black space filled with numerous stars and a faint, glowing nebula or galaxy structure. The text is overlaid on this background.

**NASA/MARSHALL SPACE FLIGHT
CENTER**

JOINT COUNSELING SESSION

***Roncelli Plastics Inc
Anthony Loiacono
Terry Tewell***

February 18, 2020



Background

COMPANY NAME:	Roncelli Plastics Inc	ADDRESS:	330 W Duarte Rd Monrovia, Ca 91016
OWNER:	Gino Roncelli	CONTACT NAME:	Terry Tewell
EMAIL:	ttewell@Roncelli.com	YEARS IN BUSINESS:	52
CAGE CODE:	64328	DUNS NUMBER:	046464194
WEB SITE:	www.Roncelli.com	NAICS CODES:	332710

Business Size & Classifications

TOTAL EMPLOYEES:	130
AVERAGE SALES:	24MM

CLASSIFICATIONS (select from list below):	Yes/No
SMALL BUSINESS	X
SMALL DISADVANTAGED BUSINESS	
NATIVE AMERICAN-OWNED	
ALASKAN NATIVE CORPORATION	
WOMEN OWNED	
ECONOMICALLY DISADVANTAGED WOMEN OWNED	
VETERAN-OWNED	X
SERVICE DISABLED VETERAN OWNED	
HUBZONE CERTIFIED	
8(A) CERTIFIED	
8(A) EXPIRATION DATE (if applicable)	



Quality Systems

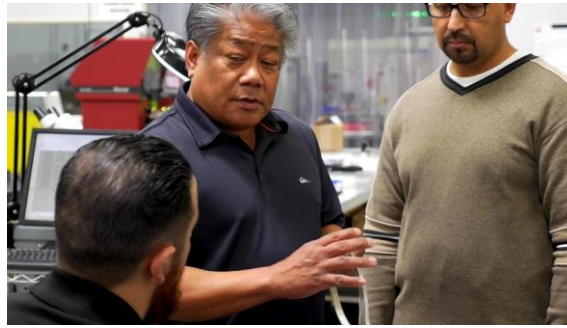
Roncelli Plastics Quality Management System

Roncelli Plastics QMS is certified to the following standards:

- AS9100D Rev D Quality Management Systems – Requirements for Aviation, Space and Defense Organizations
- ISO9001-2015 Quality Management Systems – Requirements
- ISO13485-2016 Quality Management Systems – Requirements for Medical Devices
- ISO27001-2013 Management Systems – Requirements for Information Security and Data protection
- QMS of Roncelli Plastics meets the requirements of the international standards ISO13485:2016/ISO27001:2013/ISO9001:2015/AS 9100 D.
- This System addresses the development and production of the company's products.



ENGINEERING AND DESIGN SUPPORT



Material Selection and Design Assistance

- Material selection for optimal performance and cost efficiency
- Reverse engineering and material identification
- Identify most efficient manufacturing method for your requirement
- Metal-to-plastic conversion
- Internal risk review meetings on complex parts
- Thermoplastic material design assistance and education



Skills & Processes

Thermoplastic Fabrication

Prototype Through Full Production



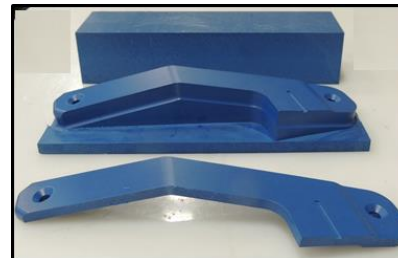
3D Printing

- Fusion Deposition Modeling (FDM)
- 16" X 16" X 14" platform
- Achieved tolerances of +/- .0015"
- Certifiable materials: Ultem 9085 and Polycarbonate



Machining

- 5 Axis CNC Milling (21"³)
- 3 Axis CNC Milling(30"x60")
- CNC Lathes (18"dia)
- 7-axis Swiss machining (32MM)



Injection Molding

Complete Net Parts

- Cost-efficient high volume production
- Achieved Tolerances: +/- .001"

Near Net Shapes

- 70% less material waste than standard machining
- Design flexibility
- Reduced tooling costs



Customers

Trusted by the world's most notable brands for our leading-edge technology, innovative operations and technical expertise.

- Collins Aerospace
- Lockheed Martin
- JPL
- Northrop Grumman
- Raytheon
- Space X
- Parker Aerospace
- BAE Aerospace
- Caltech
- NASA
- Aerojet Rocketdyne



Principle Point(s) of Contact

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Terry Tewell	Regional Sales Manager	813.442.9343	ttewell@Roncelli.com
Anthony Loiacono	National Sales Manager	626.315.6597	anthony@Roncelli.com
Joel Isaguirre	Quality Manager	626.359.2551	jisaguirre@Roncelli.com
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